

CUSTOMER TECHNICAL MEMO # 207

Subject: Technical Manual update – ecoFRAMEplus 101.6mm					
Date: 20-06-2014					
Good Afternoon,					
Please note the following revisions have been made to the ecoFRAMEplus 101.6mm Manual.					
Page 1.0 – Technical Manual Release Notes revised.					
Page 3.4.3 – Typical Transom Details page heading updated.					
Page 3.4.4 – Typical Jamb and Mullion Detail page heading updated.					
The above revised manual dated June 2014 can be found on the ALSPEC website.					
Please note all the above pages are included with this Technical Memo. The format has					
been set for double sided printing so you will be able to easily replace the pages in					
your manuals. However, you will need to ensure your printer is set to double-sided printing for this to work.					
printing for this to work.					
Regards, Product Development					

ALSPEC ALUMINIUM SYSTEMS

TECHNICAL MANUAL

ecoFRAMEplus 101.6

Section 1.0

TECHNICAL MANUAL RELEASE NOTES

This page is intended to record all changes to the **ecoFRAMEplus 101.6** technical manual pages. It is therefore critical that all changes are recorded in the below AMENDMENTS box prior to release to our customer.

Changes or additions to this manual will be itemised with a brief description and date when the amendments were made.

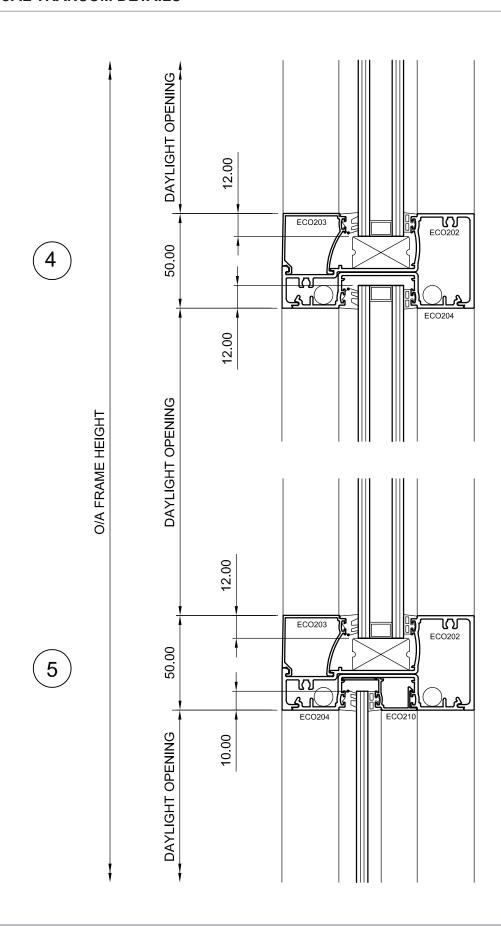
It is important that a copy of this page be issued with the update and inserted as the first page in the customers technical manual.

DATE	AMENDMENT DESCRIPTION	REMOVE PAGE	INSERT NEW PAGE
30 / 03 / 2008	Technical manual initial release	~	~
27 / 08 / 2008	Santoprene glazing wedges added	3.2.1	3.2.1
27 / 08 / 2008	Santoprene glazing wedges added	3.2.2	3.2.2
01/02/2009	Technical manual release notes updated	1.0	1.0
01 / 02 / 2009	Loading table explanation page added	2.2	2.2
01/02/2009	Double Glazing framing - Extusions	3.1.4	3.1.4
01 / 02 / 2009	Double Glazing framing - Extusions	3.1.5	~
01 / 02 / 2009	Specification amended	2.1	2.1
01 / 06 / 2010	Full manual revised - Section numbers changed	AII	AII
12 / 01 / 2011	Sill & Bead Extrusions updated	3.1.2	3.1.2
13 / 01 / 2014	Technical manual revised and updated for reprint	AII	AII
01 / 02 / 2014	Revised test results & accessories pages	2.3.1 / 2.3.2 / 3.2.4	2.3.1 / 2.3.2 / 3.2.4
19 / 06 / 2014	Revised detail heading	3.4.3 & 3.4.4	3.4.3 & 3.4.4





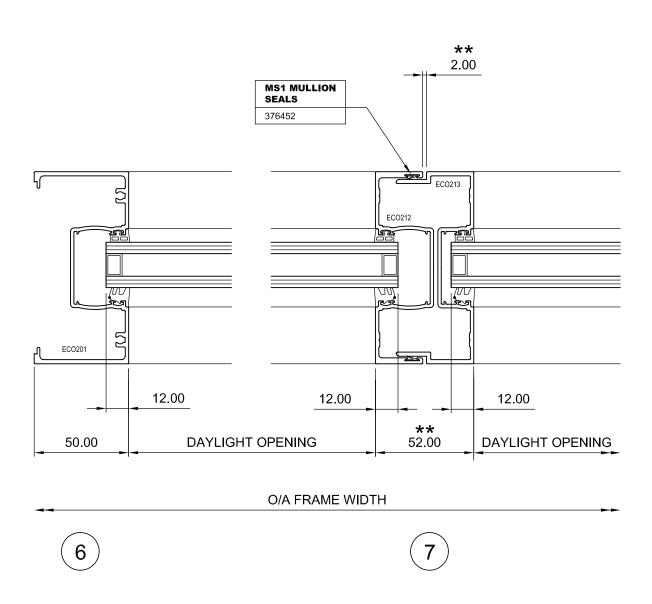
TYPICAL TRANSOM DETAILS





ecoFRAMEplus 101.6

TYPICAL JAMB AND MULLION DETAIL



** NOMINAL DIMENSIONS ONLY. MAY VARY DUE TO PROJECT REQUIREMENTS